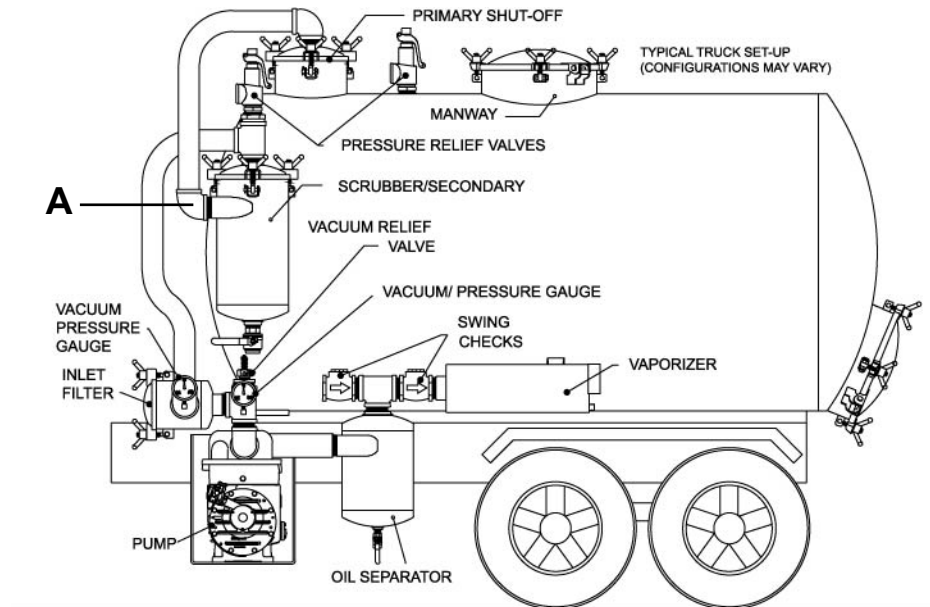




Vacuum Relief Valve Adjustment Guide



1" Vacuum Relief Valve Parts List (25054)

Ref	Description	Part No.	Qty.	Ref	Description	Part No.	Qty.
1	Plunger	25953	1	4	Spring	25954	1
2	Nut	32019	1	5	Nut	32005	1
3	Brass Nut	25930	1	6	Main Body	25952	1

1 1/2" Vacuum Relief Valve Parts List (25056)

Ref	Description	Part No.	Qty.	Ref	Description	Part No.	Qty.
1	Plunger	25951	1	4	Spring	25931	1
2	Nut	32019	1	5	Nut	32005	1
3	Brass Nut	25930	1	6	Main Body	25950	1

Vacuum Relief Valve Adjustment Instructions

1. Cap suction line to tank at point "A" on drawing to isolate pump, vacuum relief valve, and gauge from tank. Accurate adjustment of the valve is not possible without doing so.
2. Start vacuum pump.
3. Loosen lock nut (ref # 2).
4. Hold top of stem (ref # 1) and rotate knurled nut (ref # 3) clockwise to increase vacuum level, counter clockwise to decrease. Refer to pump manual for proper vacuum level.
5. When desired level is reached tighten lock nut (ref # 2).
6. Uncap suction line and reattach to vacuum tank.